

Right-Hand Spiral



HSS & Cobalt, Right-Hand Spiral & Right-Hand Cut Chucking Reamers (.3580-.8750)

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
T	.3580	1-3/4	7	6	.3105	RR60773	RR61049
23/64	.3594	1-3/4	7	6	.3105	RR60774	RR61050
U	.3680	1-3/4	7	6	.3105	RR60775	RR61051
9.5MM-O/U	.3740	1-3/4	7	6	.3105	RR60776	RR61052
3/8	.3750	1-3/4	7	6	.3105	RR60777	RR61053
O/U	.3760	1-3/4	7	6	.3105	RR60778	RR61054
V	.3770	1-3/4	7	6	.3105	RR60779	RR61055
W	.3860	1-3/4	7	6	.3105	RR60780	RR61056
25/64	.3906	1-3/4	7	6	.3105	RR60781	RR61057
10.0MM	.3937	1-3/4	7	6	.3105	RR60782	RR61058
X	.3970	1-3/4	7	6	.3105	RR60783	RR61059
Y	.4040	1-3/4	7	6	.3105	RR60784	RR61060
13/32	.4062	1-3/4	7	6	.3105	RR60785	RR61061
Z	.4130	1-3/4	7	6	.3730	RR60786	RR61062
10.5MM	.4134	1-3/4	7	6	.3730	RR60787	RR61063
27/64	.4219	1-3/4	7	6	.3730	RR60788	RR61064
11.0MM	.4331	1-3/4	7	6	.3730	RR60789	RR61065
O/U	.4365	1-3/4	7	6	.3730	RR60790	RR61066
7/16	.4375	1-3/4	7	6	.3730	RR60791	RR61067
O/U	.4385	1-3/4	7	6	.3730	RR60792	RR61068
11.5MM	.4528	1-3/4	7	6	.3730	RR60793	RR61069
29/64	.4531	1-3/4	7	6	.3730	RR60794	RR61070
15/32	.4688	1-3/4	7	6	.3730	RR60795	RR61071
12.0MM	.4724	2	8	6	.4355	RR60796	RR61072
31/64	.4844	2	8	6	.4355	RR60797	RR61073
12.5MM	.4921	2	8	6	.4355	RR60798	RR61074
O/U	.4990	2	8	6	.4355	RR60799	RR61075
1/2	.5000	2	8	6	.4355	RR60800	RR61076
O/U	.5010	2	8	6	.4355	RR60801	RR61077
17/32	.5312	2	8	6	.4355	RR60802	RR61078
9/16	.5625	2	8	8	.4355	RR60803	RR61080
19/32	.5938	2	8	8	.4355	RR60804	RR61081
5/8	.6250	2-1/4	9	8	.5615	RR60805	RR61082
21/32	.6562	2-1/4	9	8	.5615	RR60806	RR61083
11/16	.6875	2-1/4	9	8	.5615	RR60807	RR61084
23/32	.7188	2-1/4	9	8	.5615	RR60808	RR61085
3/4	.7500	2-1/2	9-1/2	8	.6240	RR60809	RR61086
25/32	.7812	2-1/2	9-1/2	8	.6240	RR60810	RR61087
13/16	.8125	2-1/2	9-1/2	8	.6240	RR60811	RR61088
27/32	.8438	2-1/2	9-1/2	8	.6240	RR60812	RR61089
7/8	.8750	2-5/8	10	8	.7490	RR60813	RR61090



Speeds, feeds & tech info pages 497-498.

Through 1/2" ø	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004	+0.002, +0.006